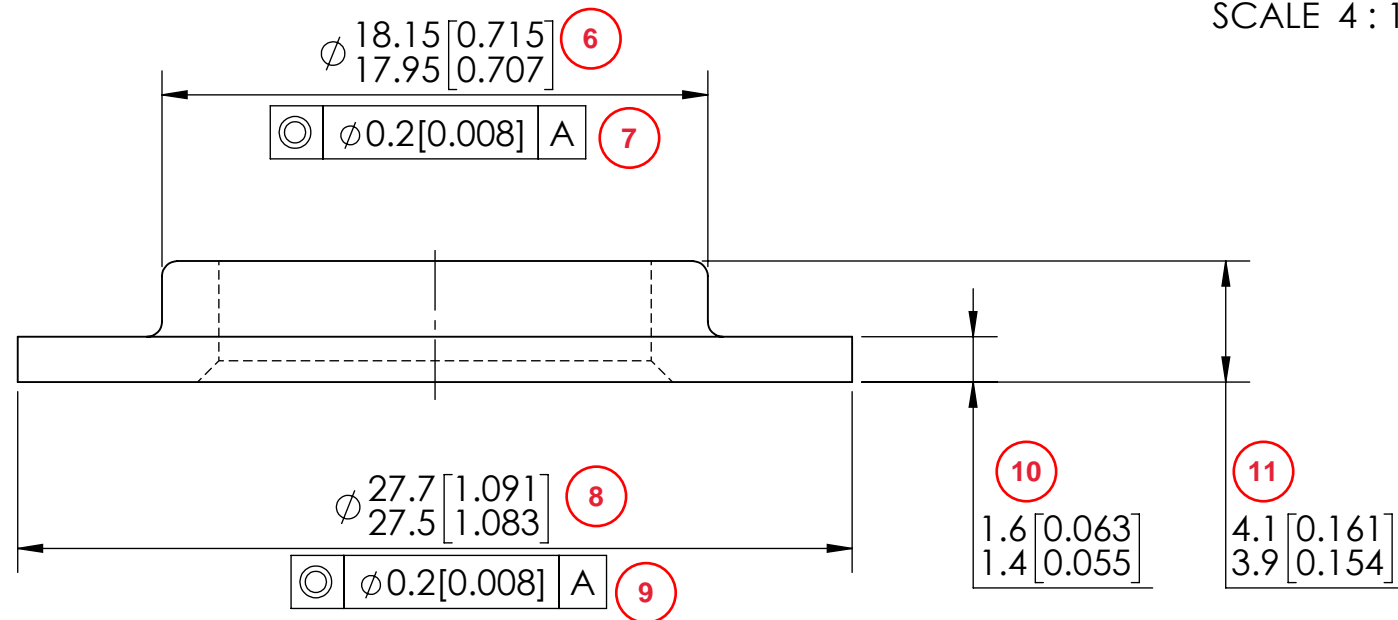



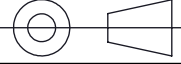
SECTION A-A  
SCALE 4 : 1



REVISIONS				
ECN	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED	2/19/2026	DW
	A1	ERROR ON PRINT, WAS 15.3/14.2	2/26/2026	MM

NOTES

- HEAT TREATMENT  
CASE HARDEN AND TEMPER  
SURFACE HARDNESS: 650-750 HV5  
CASE HARDNESS DEPTH CHD 550 HV1 = 0.1-0.3
- SURFACE FINISH  $\sqrt{Ra3.2}$
- UNSPECIFIED CORNERS
- NO BURRS ALLOWED

	1008-1010		
	SAE J403 1018	SEE SHTxxxx DOCUMENT	6.9g
	MATERIAL	HEAT TREATMENT	MASS (REF)
CHARTER AUTOMOTIVE LLC			
UNITS: PRIMARY: MM SECONDARY: IN		THIRD ANGLE PROJECTION	
TOLERANCES: ANGLE = $\pm 1^\circ$ X = $\pm 0.5$ .XX = $\pm 0.1$ .X = $\pm 0.25$ .XXX = $\pm 0.01$ DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5M-1994			
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND IS SUBMITTED SUBJECT TO RETURN UPON REQUEST AND UPON THE EXPRESS CONDITION THAT THE INFORMATION CONTAINED HEREIN WILL NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF CHARTER AUTOMOTIVE LLC.			
TITLE: VALVE SPRING SEAT		SCALE: 2:1	
		DRAWN BY: Wachsmuth, David	
		DATE: 2/19/2026	
DRAWING NO.	B74600		DWG. SIZE B

MJP 3/4/26